



CERTIFICATE

TÜV NORD Turkey Teknik Kontrol ve Belgelendirme A.Ş.

Quality requirements for fusion welding of metallic materials

EN ISO 3834-2

Manufacturer/production facility

ÇİMTAŞ GEMİ İNŞA SANAYİ VE TİCARET A.Ş.
SEPETLİPİNAR SB MAHALLESİ 102 CADDE DIŞ KAPI NO: 5 -
İÇ KAPI NO: - BAŞISKELE / KOCAELİ

Standard:

EN ISO 3834-2

Scope:

Merchant and Military New Building Ships, Floating Power Plants,
Offshore Platforms, Pressure Vessels, Drums, Boilers, Steel
Structures, Bridges, Wind Towers and Piping Systems

Certificate No:

CR-TUVNORD-2024/0086-R00

Report No:

RP-CR-TUVNORD-2024/0085-R00

Certificate start date:

27 April 2024

Certificate expiry date:

26 April 2027

The company is using a quality assurance system, technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products.

Istanbul, 26 April 2024

See Annex 1

MEHMET SELÇUK

Technical Manager
TÜV NORD Turkey Teknik Kontrol ve
Belgelendirme A.Ş.



In case of continuous adherence to the requirements of the standard and certification agreements the certificate remains valid until the date specified above.

Annex 1

TÜV NORD Turkey Teknik Kontrol ve Belgelendirme A.Ş. EN ISO 3834-2

Scope of certification

Welding process according to EN 4063	Base Material acc.to CEN ISO/TR 15608	Joint Type	Approval Range of Thickness
111	1.1, 1.2, 1.3, 2.1, 4.2,5.1, 5.2, 6.4, 8.1 72.1	BW / FW	3 to 220 mm
141	1.1, 1.2, 1.3, 2.1, 4.2, 5.1, 5.2, 6.4, 8.1,42, 43, 45, 51.2	BW / FW	3 to 32 mm
142	1.1, 1.2	FW	3 to 52 mm
131	1.2, 8.2, 42, 43, 45	FW	1.5 to 20 mm
135	1.2, 1.3, 3.1, 3.2	BW / FW	10 to 144 mm
136	1.1, 1.2, 1.3, 2.1, 3.1, 10.1	BW / FW	3 to 280 mm
138	1.2, 2.1, 3.1	BW / FW	3 to 140 mm
121, 125	1.1, 1.2, 1.3, 2.1, 3.1	BW / FW	3 to 160 mm
783	1.1, 1.2, 1.3, 2.1	STUD	min. 5 mm
221	8.1	LAP SEAM	0.2 to 0.5 mm

Responsible Welding Coordinator

Name Surname	Birth Place	Birth Date
Alican Akdoğan	İZMİR	10.09.1989

Deputy welding coordinator

Birth Place	Birth Place	Birth Date
Deniz Kuş	BALIKESİR	10.07.1999

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 MEHMET SELÇUK
 Technical Manager

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